

# Recycling Heute Herausforderungen und Lösungen für Circular Material & Design

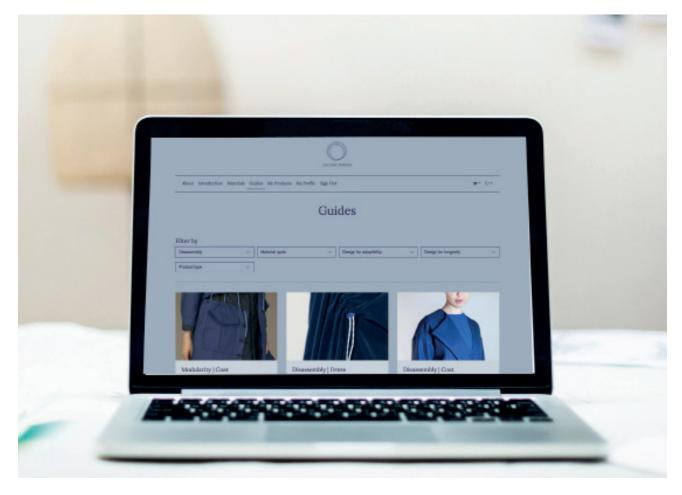




#### Global Change Award

AN INNOVATION CHALLENGE BY H&M FOUNDATION

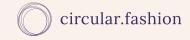
A software platform for circular design and product transparency to orchestrate closed loop recycling











# 12% OF THE FASHION MARKET COMMITTED TO BECOME CIRCULAR BY 2020

90 leading fashion brands





# HUGE POTENTIAL IN THE WORKWEAR SECTOR

Ownership of same products in large volumes



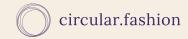
## Status Quo Textile Industry



## OVER 100 BILLION GARMENTS YEARLY

produced in 2015

Ellen Macarthur Foundation, A new Textiles Economy (2017)



## 87% INCINERATED OR LANDFILLED

worldwide

87%





#### 12% DOWNCYCLING

to insulation material or wiping cloth

12%

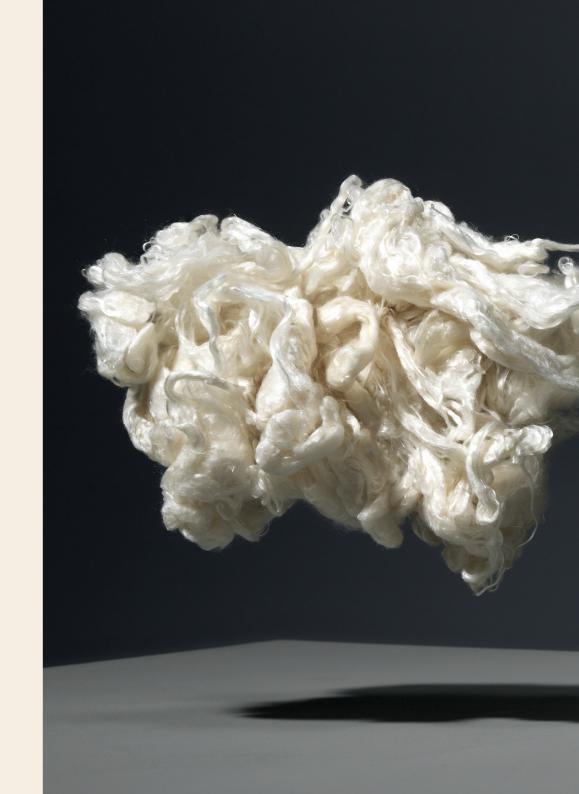




## <1% FIBRE TO FIBRE RECYCLING</p>

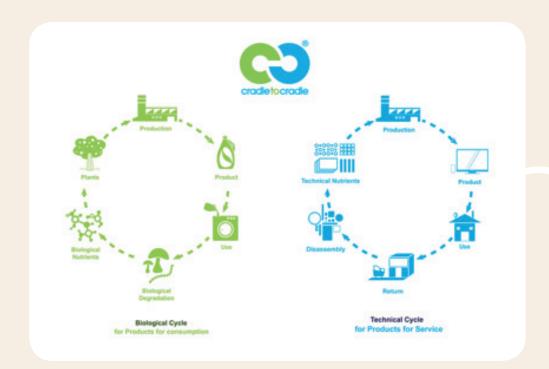
regenerates fibres to virgin quality

<1%



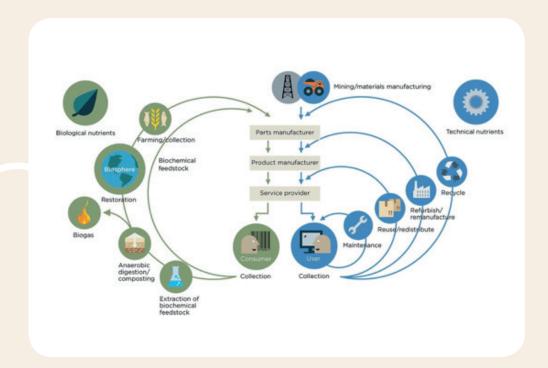


#### CRADLE TO CRADLE



A School of Thought Design Philosophy

#### CIRCULAR ECONOMY



Economic Model System Thinking

#### **CIRCULARITY**

### WASTE

# IS A

#### DESIGN

FLAW

MATERIALS ARE REGULARLY WASTED DURING THE PRODUCTION PROCESS. **WASTE CAN BE A RESOURCE BUT DESIGNERS MUST BE** TAUGHT HOW TO MAKE USE OF DISCARDED MATERIALS. WHILE POST-CONSUMER WASTE IS ACCELERATED BY POOR DESIGN AND QUALITY, POST-CONSUMER **WASTE CAN BE MINIMISED** THROUGH CREATIVE DESIGN AND QUALITY CONSTRUCTION. **WE NEED A 360° DESIGN VISION** WHERE EVERY BIT OF EVERYTHING MADE IS REUSABLE, ADAPTABLE, OR BIODEGRADABLE — A CLOSED LOOP VISION FOR AN OPEN MINDED FUTURE.



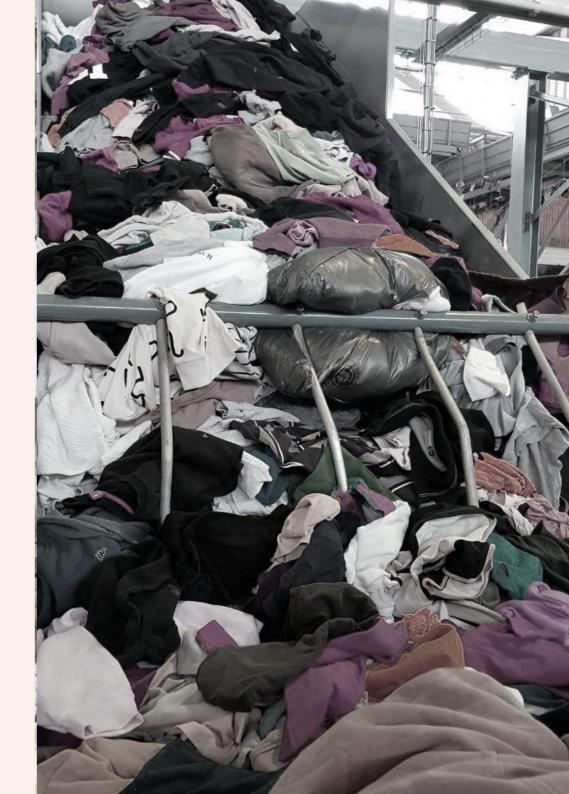


# 1. FASHION MUST BE DESIGNED FOR CIRCULARITY





2. MAKE MATERIAL INFORMATION ACCESSIBLE TO SORT AND RECYCLE FIBRES TO NEW FIBRES





If one step fails, the whole mission fails.



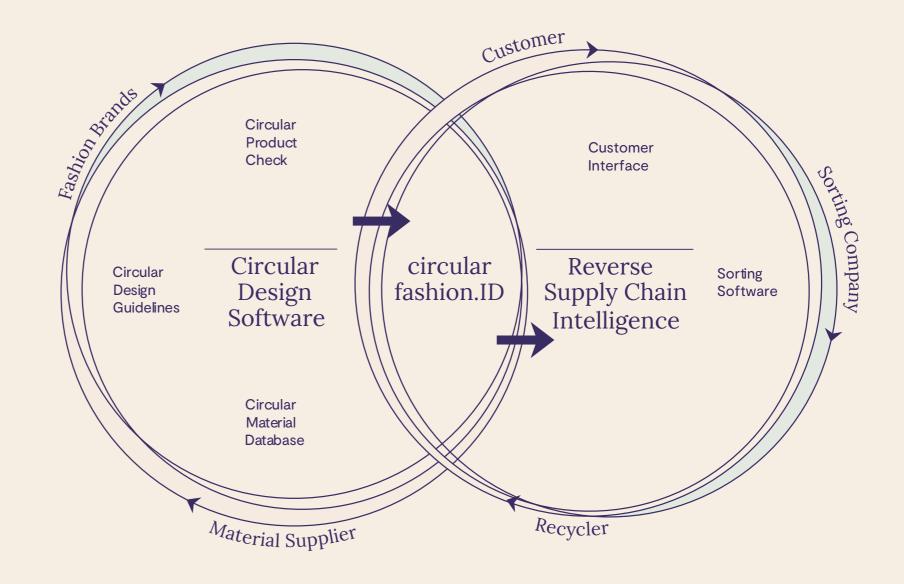








#### The circular.fashion system

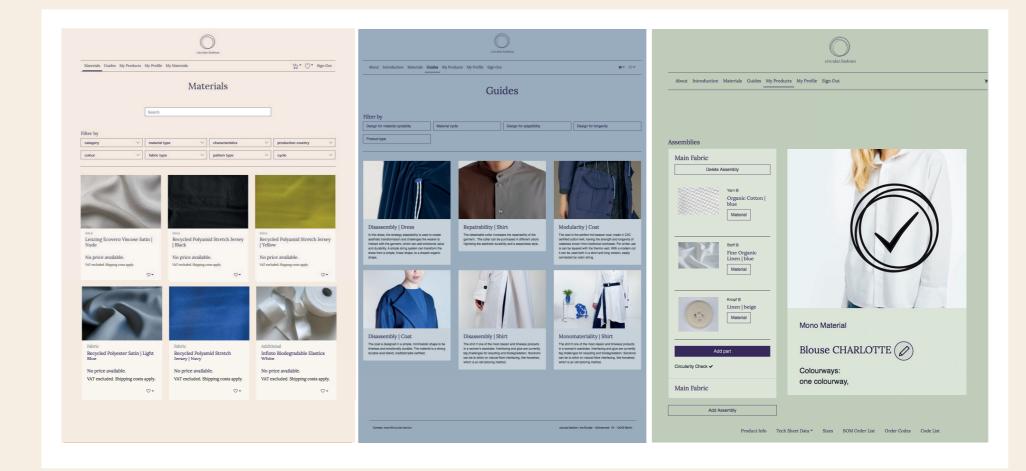




1

#### Circular Design Software





Circular Material Database

Circular Design Guidelines

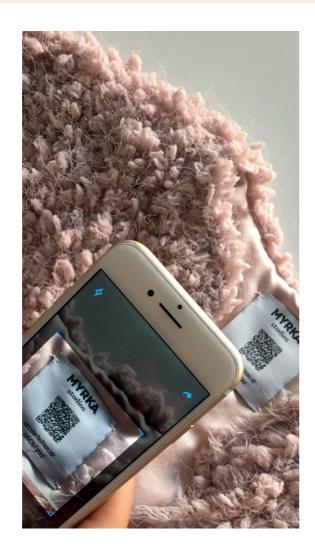
Circular Product Check



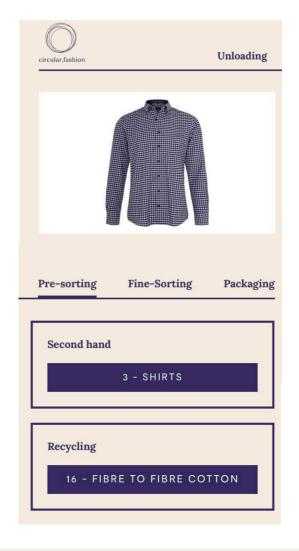
3

#### circularity.ID Sorting Interface









circularity.ID

Smart Workspace

Sorting Software



# 4 STEPS TO SUCCESS



1. Circular materials



2. Design for cyclability



3. Design for longevity



4. Closed loop recycling

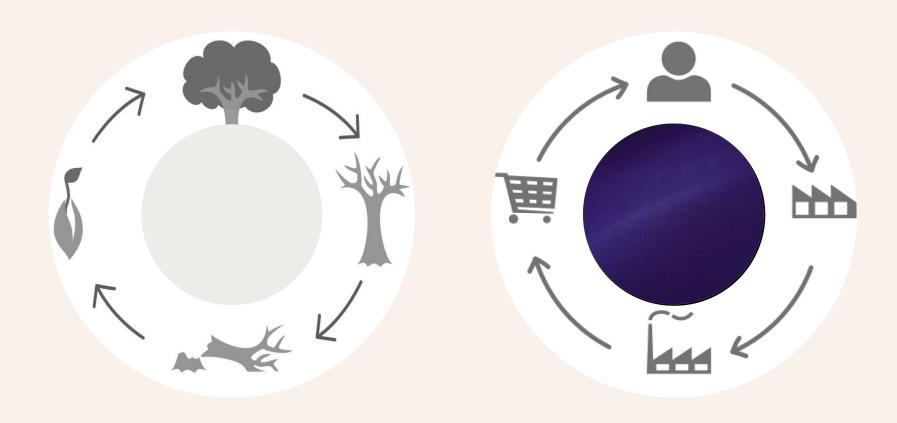


# 1. CHOOSE HEALTHY MATERIALS THAT HAVE THE POSSIBLITY OF ENDLESS CYCLES





### ENDLESS CYCLES IN BIOLOGICAL AND TECHNICAL CYCLE



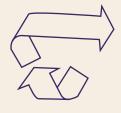


#### LEVELS OF TEXTILE RECYCLING



CHEMICAL UPCYCLING (Fibre-to-fibre)





MECHANICAL RECYCLING (Plus virgin fibres)





MECHANICAL
DOWNCYCLING
(Fibre-to-filling)







### CIRCULAR MATERIAL CHECK



BIODEGRADABLE TEXTILES



RECYCLABLE CELLULOSE



RECYCLABLE POLYESTER



MECHANICAL RECYCLING







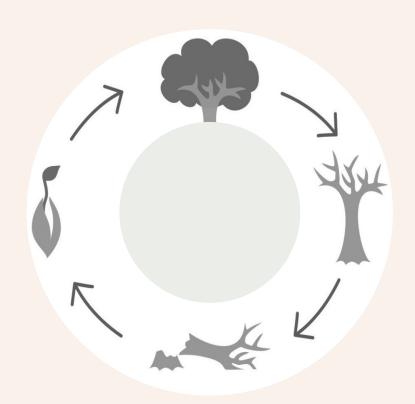






#### **BIODEGRADABILITY**

Micro fibres and products degrade safely and will not become waste



#### RECYCLABILITY

Products will not become waste and even replace virgin materials

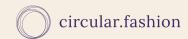




## 2. DESIGN FOR CYCLABILITY

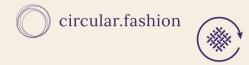
by mono-material or disassembly







# Design for Cyclability Mono-Cycle



#### Mono-material Lining and Details



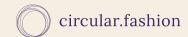






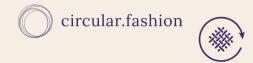








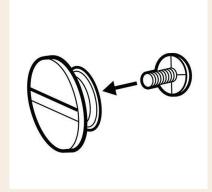
# Design for Cyclability Disassembly



#### Disassembly Closure Mechanism









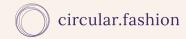








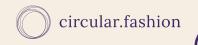
© circular.fashion Circular Design Strategist Alberte Laursen Rothenborg



## 3. DESIGN FOR LONGEVITY

made to last in function and aesthetic, to update and modify for changing needs and desires







#### Strengthening Stress Points



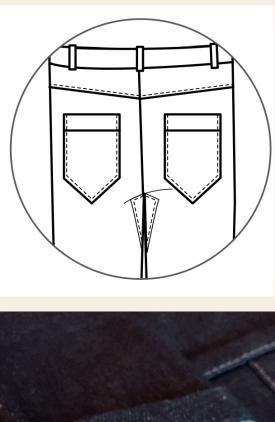


EXTEND FIRST USE



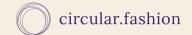
CELLULOSIC RECYCLING







© The Denim Footprint





#### Modular Transformation

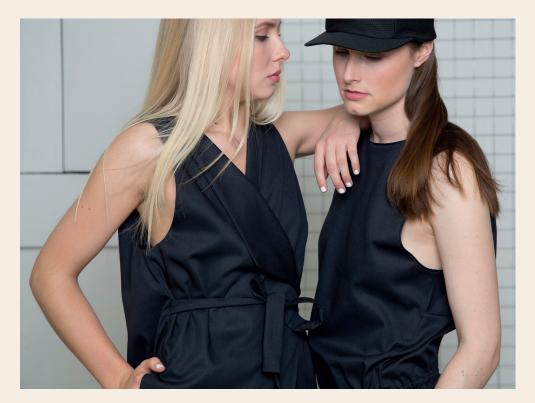










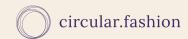






# UNFOLD THE FULL POTENTIAL THROUGH CIRCULAR SERVICES







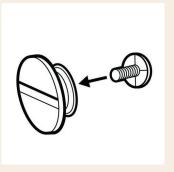
DESIGN FOR REPAIRABILITY

#### Repairable Elements











EXTEND FIRST USE



DESIGN FOR MATERIAL CYCLABILITY





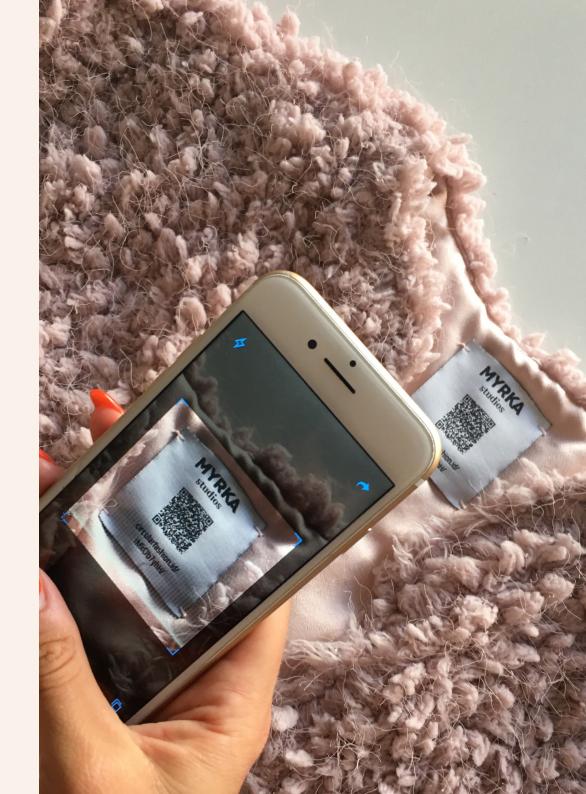


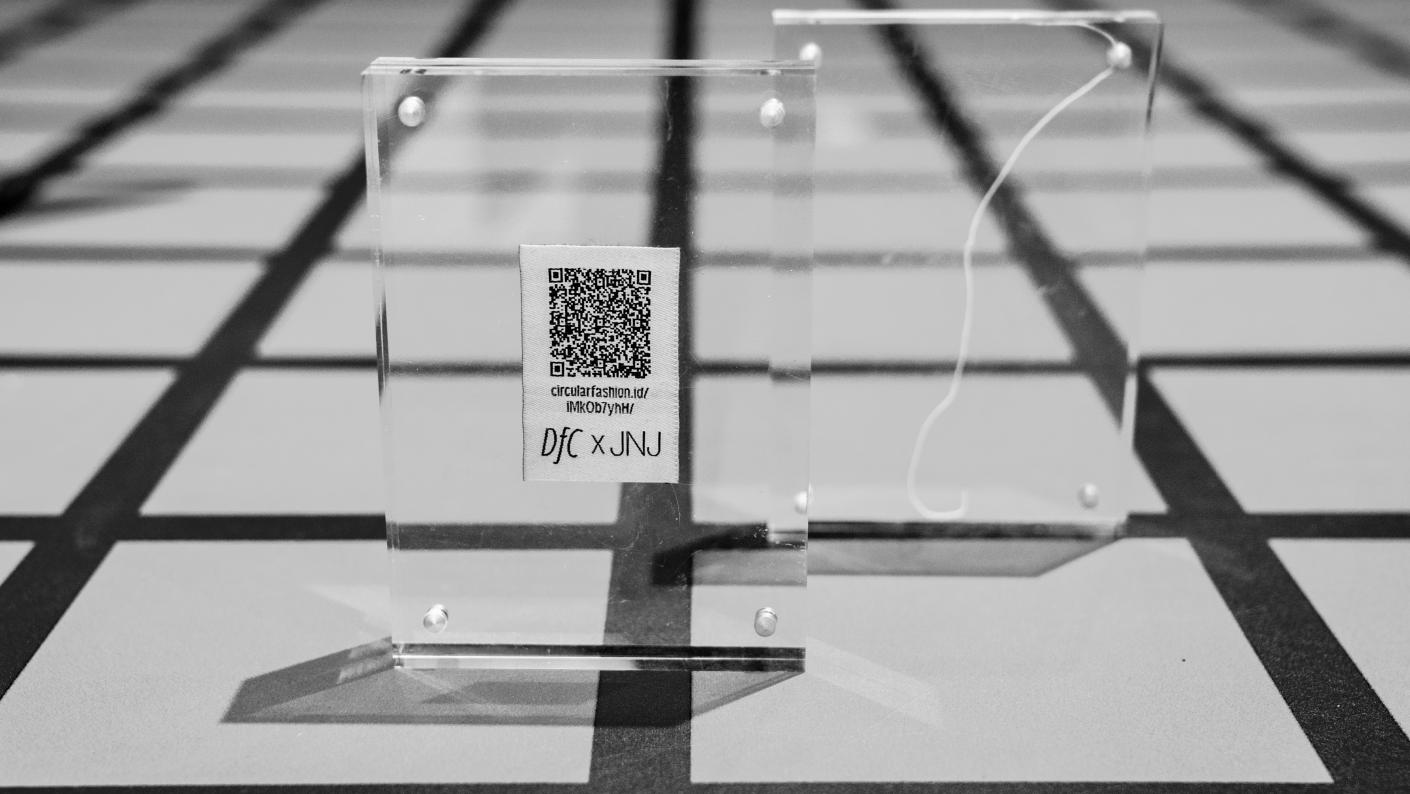




# 4. TRANSPARENCY INFRASTRUCTURES FOR FIBRE TO FIBRE RECYCLING

collecting, sorting and recycling







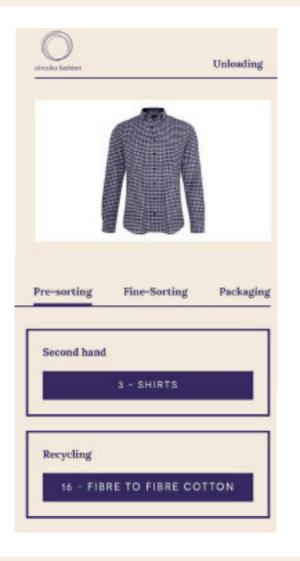


# circularity.ID Sorting Interface





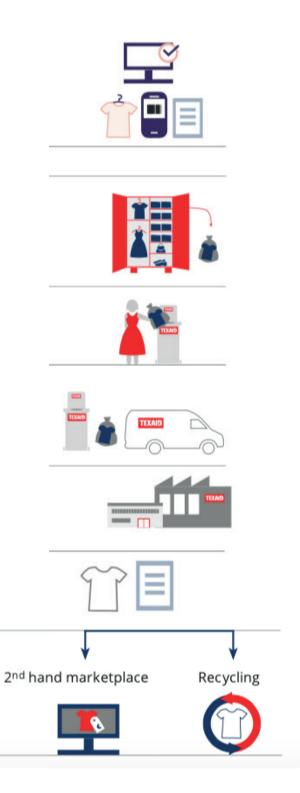




Collecting & Reuse

Sorting

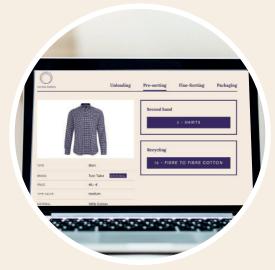
Recycling



### World's first closed loop recycling infrastructure











### CIRCULARITY along the whole life cycle





#### Circular materials

Biobased & biodegradable Recycled & recyclable



#### Design for cyclability

Recyclable material combinations
Monomaterial & Disassembly



#### **Design for longevity**

Long-lasting and adaptable design Services for repair, reuse, redye



#### **Closed loop Recycling**

Provide detailed material information Create Partnerships & Infrastructures

### 80% OF A PRODUCT'S IMPACT IS INFLUENCED BY DESIGN DECISIONS

# Circular Material Library Walk